

**Sewing Speed**  
5,500 spm



FZ-3400

## Sewing Unit for Attaching Endless Zippers to Trouser Flies

FZ-3400 is designed to automate attachment of zippers to trouser flies providing numerous advantages such as elimination of fusing operation of fly piece, consistent seam widths due to a special edge guide system, pucker-free operation on difficult to feed fabrics, using of continuous zipper form with minimum zipper waste.

### Features

- Twin Needle Chainstitch Sewing Head
- Intermittent Top Puller System with Adjustable Speed to Bottom Feed
- Tape Feeder
- Zipper Feed System with Special Gauge

### Optional Accessory

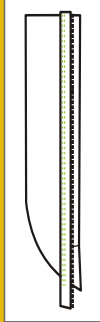
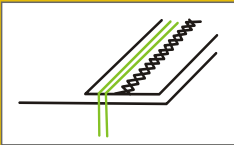
- Special Zipper Cutting System with Photocell Length Control

### Production Data per 8 hour day

- 1,300 trousers

### Specifications

- Stitch Length up to 6 mm



## Sewing Unit for Preparing Belt Loops on Formal Trousers

The sewing unit is designed to prepare double folded belt loops with inserted tape using a blind stitch sewing head. The operator can form belt loops in a very consistent quality with high productivity.

### Features

- Maier 221 Class Sewing Head
- Front Cutter for Cutting the Stripes in Folder Width
- Front Feeder for Feeding the Material into the Folder
- Easy Stitch Depth Adjustment for Different Thickness Fabrics
- Thread Puller for Regular Stitch Formation
- Special Knives for Top and Bottom Fabric Cutting
- Rapid Change Device for easy Change of Loop Width Folder

### Standard Accessories

- Belt Loop Pressing Kit
- Auto Tape Feeding System
- 10 mm Loop Width Gauge Set

### Optional Accessories

- 8 mm Loop Width Gauge Set
- Photocell Controlled Automatic Belt Loop Cutting System
- Special Folding Station for up to 400 mm Length

### Specifications

- Stitch Length 3-8 mm
- Stitch Type 103
- Needle System 251
- Belt Loop Width 8-10 mm

**Sewing Speed**  
2,000 spm



BL-3100

