

Excellence in seaming

3719/3819

Work station to attach waistbands



PFAFF 3719

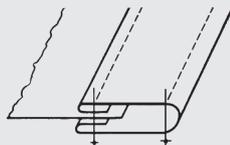
The basic machine for an economical operation



Features:

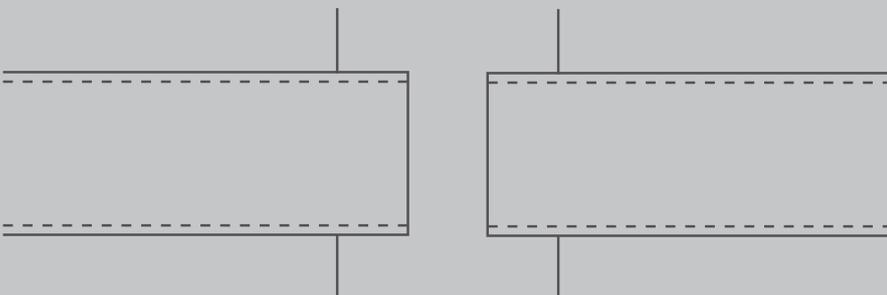
- Stable and high-capacity machine for processing pre-cut waistbands
- Powerful sewing machine head PFAFF 5626 (chainstitch inline) with unison feed
- The special sewing kits in combination with the alternating top feed ensure the reliable feed of the waistband and the trousers
- Due to the compensating presser foot, the variable number of cloth layers ranging from 2 to 5 or more are reliably transported and sewn even without a puller
- Hook knife for manual chain cut
- Pedestal stand for stand-up and sedentary operation
- Option: Customized sewing kits + attachments
- Output: approx. 2,000 trousers in 8 hours

- Type of waistband processing: *



* Further possibilities upon request

Standard processing (3719 + 3819)



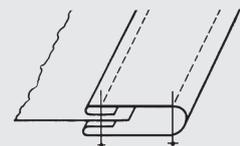
The automatic version for highest demands

PFAFF 3819

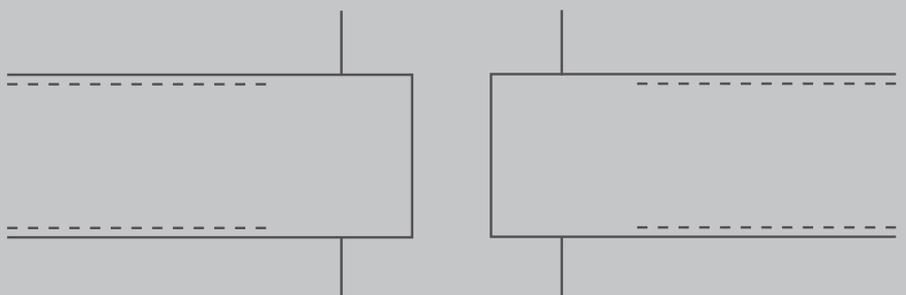


Features:

- High-performance automatic work station for processing waistband material off the reel
- High productivity and constant seam quality
- Mechanism for waistband openings
- Powerful sewing machine head PFAFF 5622 (chainstitch inline) with compound feed
- Sensor control and stitch counter
- The special sewing kits in combination with the intermittent puller feed ensure the reliable transport of the waistband together with the trousers.
- The entire sewing and cutting cycle may be programmed: protrusion of the waistband, skipped stitches, start and stop of the waistband.
- Pedestal stand for sedentary operation
- Option: Customized sewing kits + attachments
- By exchanging the rollers, the divided puller permits the production of women's jeans (curved waistbands) and men's jeans (straight waistbands)
- Output: approx. 2,500 trousers in 8 hours
- Type of waistband processing: *



Processing with mechanism for making waistband openings (only 3819)



Technical Data:

Stitch type

401 (double chainstitch)

Sewing head:

3719: PFAFF 5626 Inline (Unison feed)

3819: PFAFF 5622 Inline (Compound feed)

Max. sewing speed:

3719: 3,600 /min.

3819: 4,000 /min.

Clearance under the sewing foot:

9 mm

Max. stitch length:

4.5 mm

Needle gauge:

32 mm; 34.8 mm; 36 mm; 38 mm

Waistband styles:

straight and curved waistband (only 3819)

Waistband width:

upon customer request

Needle system:

62 - 57

Multi-needle version:

4-needle: 6.4 x 25.2 x 6.4 mm

Needle size:

Nm 100 - 140

Connection voltage:

230 V, 50/60 Hz

Working air pressure:

min. 6 bar

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